

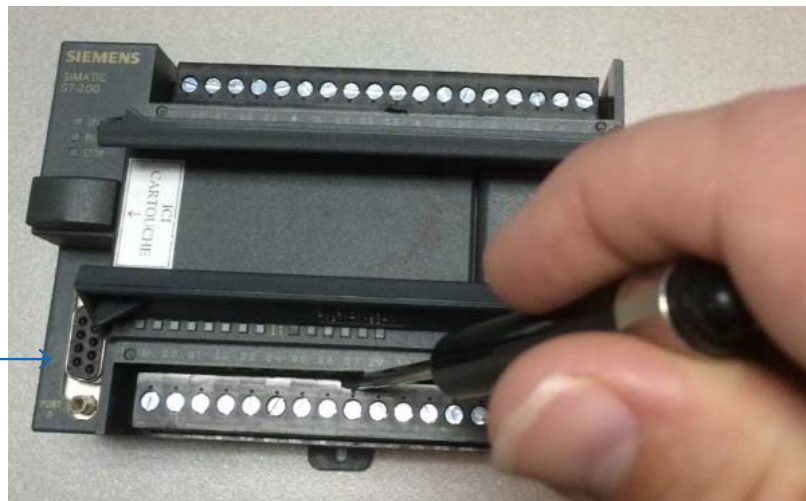
INSTRUCTIONS | PLC REPLACEMENT

TOOLS REQUIRED

Small flat head screwdriver

- Turn off the power to the controller
- Access the PLC behind the Touch Screen door mount
- Remove the communication cable from the PLC and the expansion block by loosening the two screws and gently pulling the cable from the connector
- There is no need to remove any wires from the wire terminals. The terminal strip can be removed from the PLC by using a small flat head screw driver to pry it off.

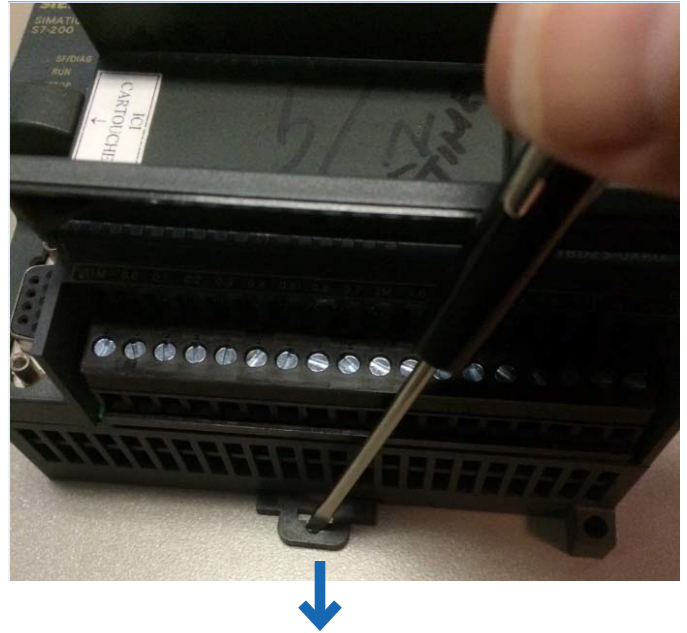
Communication
cable connector



- Remove the connecting cable from between the PLC and the expansion bloc. This cable is permanently attached to the expansion block so it must be removed from the PLC.



- Remove the PLC and the expansion Block from their location by releasing the DIN rail clip using a small flat head screw driver.



- Remove the terminal strips from the new PLC & Exp. Block
- Clip the new components on to the din Rail one at a time
- Connect the two components together using the permanent cable from the expansion. Block and connecting it to the PLC
- Clip the old terminal strips onto the new components
- Turn power on